

DeCall Thomas

WELDER PERFORMANCE QUALIFICATION RECORD

WQTR No. 9197 Name: DeCall Thomas Welded I.D.: 9197 Clock No:
 WPS No: 1002 Revision: 0 Date: 06/14/01 Stamp No:
 Welding Process(es) used: SMAW Type: Manual (X) Machine () Semi-auto () Auto ()

Variables (QW-350) Record Actual Values Qualification Range

Base Material welded: Carbon Steel
 ASME P-No: P-1 to P-1 P1- P1-Group 1
 Thickness: .312" .125" to .64 "
 Diameter (Pipe): 2" Sch. 120 3/4" to Unlimited Diameter

Notes:
 Backing (QW-402): N/A
 Consumable Insert (GTAW/PAW) Used Insert (no) With Insert () Without Insert (X)
 Filler Metals (QW-404)
 SFA spec: A5.1
 AWS Class: E6010/3/32, E7018
 F Number: (3) (4)
 Weld deposit thickness: .425"
 Position (QW-405): 6G
 Weld progression: (Up) Root (Up) Fill (Up)
 Backing gas: N/A Smaw-E6010 E7018 3/32
 Current/Polarity: AC () DCEP (XX) DCEN () Pulsed () AC () DCEP (XX) DCEN () Pulsed
 Transfer Mode (GMAW): Short Cir. – Globular – Spray
 Other

Guided Bend Test Results

Guided Bend Tests Type: (X) Side Results (QW-462.2) (X) Trans. R & F type (QW-462.3) () Long. R & F Results (QW-462.3b) ()

Type	Results	Type	Results
Face/Root	Accept	Face/Root	Accept

Radiographic Test Results (QW- 304& QW-305)

Film Identification No.	Results	Remarks
N/A	N/A	N/A
N/A	N/A	N/A

Fillet weld-fracture test: N/A
 Macro test fusion : Fillet leg size: in. x in.
 Welding test conducted by: Jim Lovett CWI/CWE
 Mechanical tests conducted by: N/A

Defects length and percent: N/A inches
 Concavity/convexity: .110.
 Laboratory test no. 051407
 Test date: 05-14-07

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of section IX of the ASME Code.

Protech Inspection & Testing

By  Date: 05-14-07

Manufacturer: Self Employed Code Year: 2002

By _____ Date: